

EOS Aluminium Al2139 AM Material Data Sheet

EOS Aluminium Al2139 AM

Highest strength aluminium alloy in AM

EOS Aluminium Al2139 AM is a 2000-series high strength alloy specifically designed for AM. It demonstrates outstanding performance in elevated temperatures up to 200°C. Excellent strength properties include yield and tensile strength around 500 MPa in heat treated state and allow lightweight part design. The fast and simple heat treatment procedure enables an affordable part production.

Main Characteristics:

- Unmatched strength in temperatures between 50-200 °C
- Robust one-step heat treatment
- Parts can be electropolished and anodized

Typical Applications:

- Aerospace & Space
- Racing
- Transportation & Mobility
- Lightweight designs

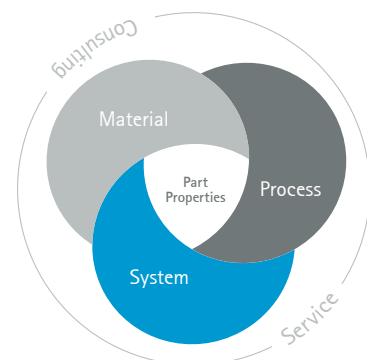
The EOS Quality Triangle

EOS uses an approach that is unique in the AM industry, taking each of the three central technical elements of the production process into account: the system, the material and the process. The data resulting from each combination is assigned a Technology Readiness Level (TRL) which makes the expected performance and production capability of the solution transparent.

EOS incorporates these TRLs into the following two categories:

- Premium products (TRL 7-9): offer highly validated data, proven capability and reproducible part properties.
- Core products (TRL 3 and 5): enable early customer access to newest technology still under development and are therefore less mature with less data.

All of the data stated in this material data sheet is produced according to EOS Quality Management System and international standards.

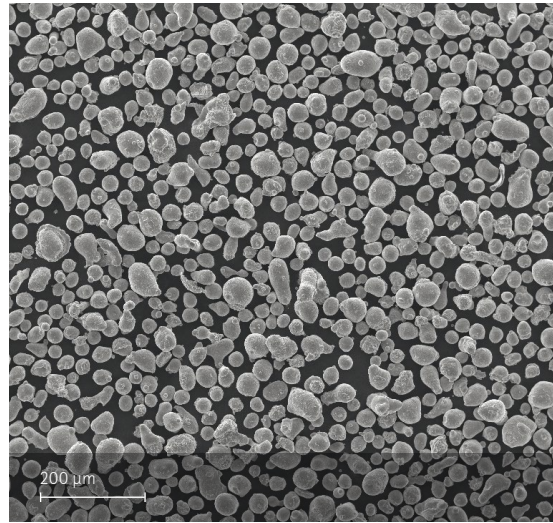


Powder Properties

The chemical composition of the EOS Aluminium Al2139 AM powder is modified from Aluminium Association Teal Sheet for Al2139 (wrought aluminium alloys).

Powder chemical composition (wt.-%)

Element	Approximate Composition
Al	Balance
Cu	5
Mg	0.5
Ag	0.5
Mn	0.5
Zn	<0.25
Si	<0.1
Other metallic additions	2



SEM micrograph of EOS Aluminium Al2139 AM powder.

Powder particle size

Generic particle size distribution	20-63 µm
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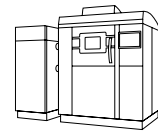
EOS Aluminium Al2139 AM for EOS M 290 | 60 µm

Process Information

System set-up	EOS M 290
EOSPAR name	Al2139AM_060_CoreM291 1.00
Software requirements	EOSPRINT 2.7 or newer EOSYSTEM 2.11 or newer
Powder part no.	9011-0024
Recoater blade	HSS
Nozzle	EOS grid nozzle
Build platform temperature	175 °C
Inert gas	Argon
Sieve	75 µm

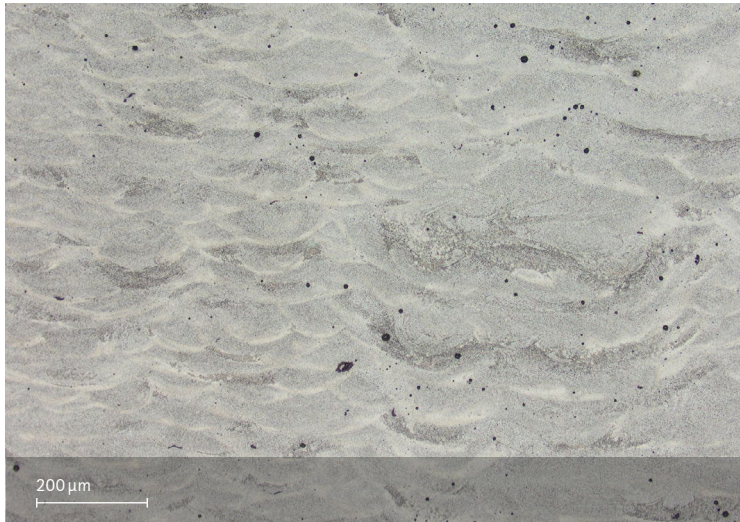
Additional information

Layer thickness	60 µm
Volume rate	7.2 mm ³ /s
Minimum wall thickness	0.4 mm



Chemical and Physical Properties of Parts

The chemical properties of the parts is the same as that of the powder.



Micrograph etched as manufactured

Defects	Result
Porosity	0.2 - 0.3 %
Density, ISO3369	≥ 2.84 g/cm ³

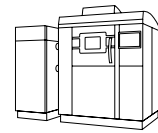
Typical mechanical properties

	Yield strength R _{p0.2} [MPa]	Tensile strength R _m [MPa]	Elongation at break A [%]
Heat treated vertical	460	520	4
Heat treated horizontal	460	540	6
As manufactured vertical	350	380	6
As manufactured horizontal	350	380	8

Tensile testing as per ISO 6892-1, B10

Typical hardness EN ISO 6506-1

Heat treated (T4)	162 HBW 2.5/62.5
As manufactured	112 HBW 2.5/62.5



Heat Treatment

Al2139 AM recommended T4 Heat Treatment:

Solution annealing 45 min @ 490 °C, water quench.
Natural aging 3 days in room temperature.

Step 1:

Solution annealing of 45 minutes in 490 °C followed by immediate quenching to water.

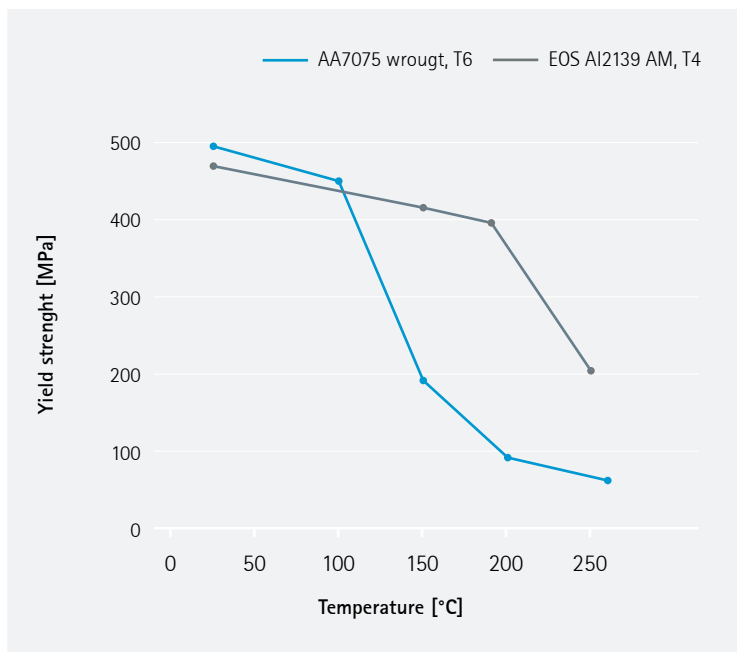
Step 2:

Natural aging in room temperature for 3 days.

Additional Data

Elevated temperature properties

Elevated temperature tensile testing of Al2139 AM (T4) and a wrought grade reference material (T6 HT state) according to EN 2002-002.



Status 11/2021

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Cover: This image shows a possible application.

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Important Note:

This data sheet specifies the powder properties of the EOS powder type referenced above. If you purchase powder from EOS, EOS will deliver such powder in conformity with the version of this data sheet prevailing at the time of your order. If you purchase powder from any source other than EOS, EOS makes no warranties or representations with respect to powder properties to you whatsoever, and claims with respect to the quality or properties of EOS powder are available only against the seller of such powder in accordance with your agreement with the seller, not against EOS. EOS data sheets are subject to change without notice. This data sheet does not constitute a guaranty or warranty of properties or fitness for a specific purpose and may not be relied upon as such.

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